SAFETY DATA SHEET



1. Identification

Product identifier VERSAFLOW 80 C PLUS; VERSAFLOW 80 C PLUS WF

Other means of identification

Brand Code 4496, 7942

Recommended use For Industrial Use Only

Recommended restrictionsUsers should be informed of the potential presence of respirable dust and respirable crystalline

silica as well as their potential hazards. Appropriate training in the proper use and handling of this

material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100

Moon Township Pennsylvania 15108 US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com

Emergency phone number CHEMTREC 24 HOUR 1-800-424-9300

EMERGENCY #

Supplier Not available.

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Carcinogenicity Category 1A

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement May cause cancer.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF exposed or concerned: Get medical advice/attention.

Storage Store in a manner to minimize airborne dust.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information Users should be informed of the potential presence of respirable dust and respirable crystalline

silica as well as their potential hazards. Overexposure to the respirable dust of crystalline silica (quartz or cristobalite, less than or equal to 5 microns in size) may lead to silicosis in humans, which is a progressive and irreversible lung disease. Appropriate training in the proper use and

handling of this material should be provided as required under applicable regulations.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|---------------|--------------------------|------------|---------|
| ALPHA-ALUMINA | | 1344-28-1 | 60 - 80 |

Material name: VERSAFLOW 80 C PLUS; VERSAFLOW 80 C PLUS WF 4496, 7942 Version #: 01 Issue date: 05-14-2018

| Chemical name | Common name and synonyms | CAS number | % |
|--------------------------------------|---|------------|----------|
| Cement, Alumina, Chemicals | | 65997-16-2 | 2.5 - 10 |
| SILICA, AMORPHOUS, FUMED | | 69012-64-2 | 2.5 - 10 |
| SILICA, AMORPHOUS, FUMED | SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE) | 7631-86-9 | 2.5 - 10 |
| Titanium Dioxide | | 13463-67-7 | 2.5 - 10 |
| FERRIC OXIDE | | 1309-37-1 | 1 - 2.5 |
| Carbon | | 7440-44-0 | 0.1 - 1 |
| SILICA, CRYSTALLINE, CRISTOBALITE | | 14464-46-1 | 0.1 - 1 |
| Other components below reportable | le levels | | 1 - 2.5 |

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or

4. First-aid measures

sands.

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contactWash off with soap and water. Get medical attention if irritation develops and persists. **Eye contact**Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

IngestionRinse mouth. Get medical attention if symptoms occur.Most importantDusts may irritate the respiratory tract, skin and eyes.

symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General informationIF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

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Specific hazards arising from the chemical

Special protective equipment

and precautions for firefighters

Use fire-extinguishing media appropriate for surrounding materials.

Not available.

Not applicable.

Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

| 119 | ACGIH | Threshold | imit | Value | 2 |
|-----|-------|-----------|----------|-------|---|

| Components | Туре | Value | Form |
|--|------|-------------|----------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 1 mg/m3 | Respirable fraction. |
| FERRIC OXIDE (CAS 1309-37-1) | TWA | 5 mg/m3 | Respirable fraction. |
| SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) | TWA | 0.025 mg/m3 | Respirable fraction. |
| Titanium Dioxide (CAS 13463-67-7) | TWA | 10 mg/m3 | |

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

| Components | Type | Value | Form |
|--|------|-------------|-----------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 10 mg/m3 | |
| FERRIC OXIDE (CAS 1309-37-1) | TWA | 5 mg/m3 | Respirable. |
| SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) | TWA | 0.025 mg/m3 | Respirable. |
| , | | 0.025 mg/m3 | Respirable particles. |
| Titanium Dioxide (CAS 13463-67-7) | TWA | 10 mg/m3 | |

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

| Components | Туре | Value | Form |
|--|------|-------------|----------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 1 mg/m3 | Respirable. |
| FERRIC OXIDE (CAS 1309-37-1) | STEL | 10 mg/m3 | Fume. |
| , | TWA | 5 mg/m3 | Fume. |
| | | 5 mg/m3 | Dust. |
| | | 3 mg/m3 | Respirable fraction. |
| | | 10 mg/m3 | Total dust. |
| SILICA, AMORPHOUS, FUMED (CAS 7631-86-9) | TWA | 4 mg/m3 | Total |
| SILICA, AMORPHOUS, FUMED (CAS 69012-64-2) | TWA | 4 mg/m3 | Total fume. |
| , | | 1.5 mg/m3 | Respirable fume. |
| SILICA, AMORPHOUS, FUMED (CAS 7631-86-9) | TWA | 1.5 mg/m3 | Respirable. |
| SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) | TWA | 0.025 mg/m3 | Respirable fraction. |
| Titanium Dioxide (CAS 13463-67-7) | TWA | 3 mg/m3 | Respirable fraction. |
| , | | 10 mg/m3 | Total dust. |

| Canada. Manitoba OELs (Reg. Components | . 217/2006, The Workplace Safet Type | y And Health Act) Value | Form |
|--|---|----------------------------|----------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 1 mg/m3 | Respirable fraction. |
| FERRIC OXIDE (CAS 1309-37-1) | TWA | 5 mg/m3 | Respirable fraction. |
| SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) | TWA | 0.025 mg/m3 | Respirable fraction. |

| Canada. Manitoba OELs (Reg. | . 217/2006, The Workplace Safety And Health | Act) |
|-----------------------------|---|-------|
| Components | Туре | Value |

Titanium Dioxide (CAS **TWA** 10 mg/m3 13463-67-7)

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

| Components | Туре | Value | Form |
|--|------|------------|----------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 1 mg/m3 | Respirable fraction. |
| FERRIC OXIDE (CAS 1309-37-1) | TWA | 5 mg/m3 | Respirable fraction. |
| SILICA, AMORPHOUS, FUMED (CAS 69012-64-2) | TWA | 2 mg/m3 | Respirable fraction. |
| SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) | TWA | 0.05 mg/m3 | Respirable fraction. |
| Titanium Dioxide (CAS 13463-67-7) | TWA | 10 mg/m3 | |

Form

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

| Components | Туре | Value | Form |
|--|------|------------|------------------------------|
| ALPHA-ALUMINA (CAS 1344-28-1) | TWA | 10 mg/m3 | Total dust. |
| FERRIC OXIDE (CAS 1309-37-1) | TWA | 5 mg/m3 | Dust and fume. |
| | | 10 mg/m3 | Total dust. |
| SILICA, AMORPHOUS, FUMED (CAS 7631-86-9) | TWA | 6 mg/m3 | Respirable dust. |
| SILICA, AMORPHOUS, FUMED (CAS 69012-64-2) | TWA | 2 mg/m3 | Respirable dust and/or fume. |
| SILICA, CRYSTALLINE, CRISTOBALITE (CAS 14464-46-1) | TWA | 0.05 mg/m3 | Total dust. |
| Titanium Dioxide (CAS 13463-67-7) | TWA | 10 mg/m3 | Total dust. |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica

should be monitored and controlled.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

Chemical respirator with organic vapor cartridge, full facepiece, dust and mist filter. Eye/face protection

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Use of an impervious apron is recommended. Other

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels Respiratory protection

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.









General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical stateSolid.FormPowder.

Color Not available.

Odor Not available.

Odor threshold Not available.

PH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling

Not available.

range

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressureNot available.Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Explosive properties Not explosive. **Oxidizing properties** Not oxidizing.

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Acids. Chlorine.

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.

Skin contact Dust or powder may irritate the skin.

Eye contact Dust may irritate the eyes.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. **Serious eye damage/eye** Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

SILICA, CRYSTALLINE, CRISTOBALITE (CAS

Irritant

14464-46-1)

Titanium Dioxide (CAS 13463-67-7) Irritant

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica

inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory

occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and

respirable crystalline silica should be monitored and controlled.

ACGIH Carcinogens

ALPHA-ALUMINA (CAS 1344-28-1)

FERRIC OXIDE (CAS 1309-37-1)

A4 Not classifiable as a human carcinogen.

A4 Not classifiable as a human carcinogen.

SILICA, CRYSTALLINE, CRISTOBALITE (CAS A2 Suspected human carcinogen.

14464-46-1)

Titanium Dioxide (CAS 13463-67-7)

A4 Not classifiable as a human carcinogen.

Canada - Alberta OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS Suspected human carcinogen.

14464-46-1)

Canada - Manitoba OELs: carcinogenicity

ALPHA-ALUMINA (CAS 1344-28-1) Not classifiable as a human carcinogen. FERRIC OXIDE (CAS 1309-37-1) Not classifiable as a human carcinogen.

SILICA, CRYSTALLINE, CRISTOBALITE (CAS Suspected human carcinogen.

14464-46-1)

Titanium Dioxide (CAS 13463-67-7)

Not classifiable as a human carcinogen.

Canada - Quebec OELs: Carcinogen category

SILICA, CRYSTALLINE, CRISTOBALITE (CAS Detected carcinogenic effect in animals.

14464-46-1)

IARC Monographs. Overall Evaluation of Carcinogenicity

FERRIC OXIDE (CAS 1309-37-1)

3 Not classifiable as to carcinogenicity to humans.

SILICA, AMORPHOUS, FUMED (CAS 69012-64-2)

3 Not classifiable as to carcinogenicity to humans.

SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)
3 Not classifiable as to carcinogenicity to humans.
1 Carcinogenic to humans.

14464-46-1)

Titanium Dioxide (CAS 13463-67-7)

2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

SILICA, CRYSTALLINE, CRISTOBALITE (CAS Known To Be Human Carcinogen.

14464-46-1)

Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsThis product, in its present state, when discarded or disposed of, is not a hazardous waste

according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Hazardous waste codeSince this product is used in several industries, no Waste Code can be provided by the supplier.

The Waste Code should be determined in arrangement with your waste disposal partner or the

responsible authority.

Waste from residues / unused

products

Not available.

Contaminated packaging Not available.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

Canadian regulations

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

| terriational inventories | | |
|--------------------------|--|------------------------|
| Country(s) or region | Inventory name | On inventory (yes/no)* |
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |

New Zealand Inventory
Philippine Inventory of Chemicals and Chemical Substances

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

(PICCS)

Yes

Yes

No

16. Other information

New Zealand

Philippines

Issue date 05-14-2018

Version # 01

Disclaimer This information is based on our present knowledge on creation date. However, this shall not

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

Revision information Product and Company Identification: Product Codes

Composition / Information on Ingredients: Ingredients

Material name: VERSAFLOW 80 C PLUS; VERSAFLOW 80 C PLUS WF 4496, 7942 Version #: 01 Issue date: 05-14-2018

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).